



DNV BUSINESS ASSURANCE

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate No. **2388-CPR-0014** Rev. 0.0

This Certificate consists of 2 pages

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation), this certificate applies to the construction product

Structural Components for Steel and Aluminium Structures

Type:	Steel and Aluminium structure components intended for use in construction works
Execution class:	Up to and including EXC 2 according to EN 1090-2:2008/A1:2011 and EN 1090-3:2008
Design:	Not included
Method of declaration:	3a , according to EN 1090-1:2009/A1:2011, clause ZA.3.4
Welding processes	135 according to EN 1090-2:2008/A1:2011, clause 7.3 131 according to EN 1090-3:2008, clause 7.3
Parent material/Steel group:	Steel: up to S355, groups 1.1, 1.2; Aluminium groups 22.1, 22.2, 22.3, 22.4, 23.1
Responsible Welding Coordinator:	Markku Kettunen

produced by or for

Toivalan Metalli Oy

Sähkökierto 1, 70900 Toivala, Finland

and produced in the manufacturing plant(s)

Toivalan Metalli Oy

Sähkökierto 1, 70900 Toivala, Finland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1090-1:2009/A1:2011

under system 2+ are applied and that

the factory production control fulfils all the prescribed requirements set out above.

This certificate will remain valid as long as the harmonised standard remains valid, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

Initial Certification date:

22 September 2014

Place and date:

Barendrecht, 23 September 2014



The audit has been performed under the supervision of:

Isto Ruuskanen

Lead Auditor

for the Notified Body 2388:

DET NORSKE VERITAS CERTIFICATION,
THE NETHERLANDS

D.P. Koek

Management Representative



Cert. No.: 2388-CPR-0014
Rev. No.: 0.0
Project No.: PRJC-472902-2013-MSC-FIN

Certificate history

Revision	Description	Issue Date
0.0	Original certificate	23 September 2014

Declaration of performance and marking of product

When meeting with the terms and conditions, as required, the manufacture shall draw up an EC declaration of product performance and legally affix the CE mark followed by the Notified Body identification number of DNV (2388).

END OF CERTIFICATE